

Pacifica Plus

Antifouling

Copper-Free Antifouling Paint with Econeal



PRODUCT DESCRIPTION

Pacifica Plus is designed for those looking for a copper free antifouling. Pacifica Plus is a dual biocide antifouling that uses Biolux® Slime Blocking Technology to combat slime and Econeal® to ward off barnacles and zebra mussels. Its abrasive action reduces paint build up and helps to improve fuel efficiency. Because it wears away with use, the performance of Pacifica Plus is directly related to the amount of paint applied (thin film thickness may lead to premature fouling). Pacifica Plus is available in bright colors and is suitable for use on all boats including fiberglass, aluminum, wood and steel and can be used in all waters.

PRODUCT INFORMATION

Colour	YBB260-Blue, YBB262-Red, YBB263-Black
Finish	Low sheen
Specific Gravity	1.7
Volume Solids	65.94%
Typical Shelf Life	2 yrs
VOC (As Supplied)	330 g/lit
Unit Size	1 US Gallon

DRYING/OVERCOATING INFORMATION

	Drying							
	41°F (5°C)		50°F (10°C)		73°F (23°C)		95°F (35°C)	
Touch Dry [ISO]	6 hrs		3 hrs		2 hrs		1 hrs	
Immersion	18 hrs		9 hrs		6 hrs		4 hrs	
	Overcoating							
	Substrate Temperature							
	41°F (5°C)		50°F (10°C)		73°F (23°C)		95°F (35°C)	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Pacifica	12 hrs	Not Applicable	6 hrs	Not Applicable	4 hrs	Not Applicable	2 hrs	Not Applicable

APPLICATION AND USE

Preparation

BARE ALUMINUM Sand with medium grade (grit) emery cloth to a bright metal finish and wipe clean. Apply one very thin coat of Viny-Lux Primewash 353/354. Prime with Interprotect 2000E/2001E. On sandblasted aluminum the Viny-Lux Primewash 353/354 can be omitted if priming with Interprotect the same day as blasting.

FACTORY FINISHED ALUMINUM Prime with Primocon.

BARE FIBERGLASS - (POLYESTER OR VINYLESTER) Begin by scrubbing well using soap and water and a stiff brush. Rinse with fresh water. Wipe a small area with a clean rag that has been wetted with Fiberglass Solvent Wash 202. While the surface is still wet, wipe with a clean, dry rag. Continue this process until the entire surface has been cleaned. No Sand System - Apply one thin, continuous coat of Interlux Fiberglass No-Sand Primer. Sanding System - Sand with 80 grade (grit) paper. Remove sanding residue and wipe with Fiberglass Solvent Wash 202.

BARE WOOD Sand with 80 grade (grit) paper. Clean with Special Thinner 216. Apply first coat reduced 10% with Special Thinner 216. Fill seams, if necessary, with Seam Compound Brown 30.

PREVIOUSLY PAINTED SURFACES

In Good Condition with Pacifica or Trilux 33 Sand with 80 (grit) grade paper. Wipe with Special Thinner 216. TBT Copolymers If these coatings are more than a year old, wet sand the surface with 80 (grit) grade paper to a clean, firmly attached surface. Wipe down with Special Thinner 216. Apply 1-2 coats of TBT Sealer. Non-TBT Copolymers Apply 1 coat of Primocon. Hard Antifouling Sand surface with 80 grade (grit) paper to a clean firmly attached surface, wipe with Special Thinner 216. Apply Pacifica Plus.

In Poor Condition Remove antifouling paint in poor condition with Interstrip Semi-Paste 299E. Sand and wipe clean with Fiberglass Solvent Wash 202.

STEEL Contact the Interlux Technical Service Department at 1-800-468-7589 for full information.

Method

At least 2 coats should be applied. Apply an extra stripe coat in areas of high wear such as chines, rudders, sterngear and any leading edges.

Hints

Thinner Special Thinner 216.

Thinning Do not exceed 10% maximum.

Cleaner Special Thinner 216.

Please refer to your local representative or visit www.yachtpaint.com for further information.

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	Airless Spray Pressure: 170-204 bar/2500-3000 psi. Tip Size: 0.53 mm/0.021" Conventional Spray Pressure: 3.44-4.47 bar/50-65 psi (gun pressure); 10-15 psi (pot pressure). Tip Size: 1.8-2.2 mm/0.071-0.087" Other To prevent premature failure, ensure correct amount of paint is applied using the coverage as a guide.
Some Important Points	Product temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Ambient temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Substrate temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Do not use below 5°C/41°F.
Compatibility/Substrates	Apply to clean, dry, properly prepared surfaces only. Surface must be dry and clean, and free from grease, loose paint etc. Do not apply Pacifica Plus directly to aluminum. All metal surfaces must be primed with Interprotect 2000E/2001E or Primocon. Do not apply direct to tin-based paint such as Micron® 33, Micron® 44 or Tri-Lux® IIT.
Number of Coats	2 coats, 3 on bare wood(first coat thinned)
Coverage	(Theoretical) - 528 ft ² /gal
Recommended DFT	2 mils dry
Recommended WFT	3 mils wet
Application Methods	Airless Spray, Brush, Conventional Spray, Roller.DO NOT SPRAY without following proper safety procedures for spray application. Go to www.yachtpaint.com for spray information.

TRANSPORTATION,STORAGE AND SAFETY INFORMATION

Storage	TRANSPORTATION: Pacifica Plus should be kept in securely closed containers during transport and storage. STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Pacifica Plus to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.
Safety	DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Container Disposal: Triple Rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill or by other procedures approved by state or local authorities. Pesticide Disposal: Open dumping is prohibited. Pesticide, spray mixture or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, state, or local disposal authorities. GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Contains biocides. Spraying of antifouling paints is prohibited in Canada.
IMPORTANT NOTES	<i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i>

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